

Application No. 10/518151
Reply to Action dated 11/20/09

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/MLS/
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IN THE CLAIMS

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Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1.9. (Canceled)

10. (Previously Presented) A high toughness die-cast product, comprising:

an Al-Mg casting alloy, consisting of

3.5 wt % ≤ Mg ≤ 4.5 wt %,

0.8 wt % ≤ Mn ≤ 1.5 wt %,

Si < 0.5 wt %,

Fe < 0.5 wt %,

wherein a sum (Ti + Zr) of the amounts of Ti and Zr added of equal to or greater than 0.3 wt %, and a ratio (Ti/Zr) of the amounts of Ti and Zr added of at least 0.3 but not more than 2, and

balance being Al and unavoidable impurities.

11. (Previously Presented) A die-cast product, comprising:

an Al-Mg casting alloy consisting of

3.5 wt % ≤ Mg ≤ 4.5 wt %,

0.8 wt % ≤ Mn ≤ 1.5 wt %,

Si < 0.5 wt %,

Fe < 0.5 wt %,

Ti > 0.2 wt %,

wherein a sum (Ti + Zr) of the amounts of Ti and Zr added of equal to or greater than 0.3 wt %, and a ratio (Ti/Zr) of the amounts of Ti and Zr added of at least 0.3 but not more than 2, and